

## Tender Details

**Tender No:** SCL/PS5/2018E0106401

**Tender Date:** 10/07/2018

**Purchase Entity:** Pur\_Entity5

## Tender Notice

Tender Notice  
Tender Notice  
E-Procurement Tender No. SCL/CSSD/2018E00102301 dated 07.06.2018  
SEMI - CONDUCTOR LABORATORY [SCL] invites ONLINE offers in TWO part system through e -tender portal <https://eprocure.isro.gov.in> for Supply, Installation and Commissioning of Two Cylinder Gas Cabinets with automatic Purge . Tender documents can be downloaded from 12.07.2018 - 1101 hrs. to 13.08.2018- 1030 hrs. The vendors need to get enrolled in the e -tender portal to access tender and submit their offer online. Vendors need to have Digital Signature Certificate as detailed on our e -portal and corporate e-mail ID to register on the above portal. Only online tenders will be accepted. No Manual/Postal/ courier/ e -mail/fax tender will be entertained. Please note Tender fee shall not be applicable for tenders submitted on-line through this portal. Vendors interested to participate in this e -Tender are required to register themselves as vendors, if not already registered, in our e -procurement portal <https://eprocure.isro.gov.in> by downloading plugins and help demos listed on the home page of the e-procurement link mentioned above to complete the vendor registration process. They can seek help from help desk 020 25315555 / 9167969601 (Email: [support.isro@nextenders.com](mailto:support.isro@nextenders.com)) also the home page of e-procurement portal may be accessed for any technical help for registration and subsequent process. Vendors may please note that without registering in our E-procurement portal they will not be able to quote for this tender.

## **Tender Attachments**

### **Technical Write-up/Drawings**

#### **Attachment - I:**

IDT001788000000000000isro05401.pdf

#### **Attachment - II:**

#### **Attachment - III:**

#### **Attachment - IV:**

#### **Attachment - V:**

### **Instructions to Tenderers (PT)**

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1. Interested Tenderers may, login to <http://eprocure.isro.gov.in> and submit offers as per details in the tender notification.

2. Bid /Open Authorization shall be submitted on -line only complying specified schedule and complete in all respects with technical specifications, including pamphlets and catalogues.

3. This being a two part tender-Technical and Commercial part separate, the Technical part should not contain pricing information. The tenders containing Price details in technical part will be treated as unsolicited offers and rejected. Prices should be indicated in the Price Bid format only.

4. In this tender either the Indian Agent on behalf of the Principal/OEM or the Principal/OEM itself can bid, but both cannot bid simultaneously for the same item. Indian agents while quoting on behalf of their principals shall provide necessary latest authorization letter obtained from their Principal/manufacturers in their bid.

- 5.If an agent submits bid on behalf of the Principal/OEM, the same agent shall not submit a bid on behalf of another Principal/OEM in the tender for the same item. If submitted, all offers submitted by the said agent shall be excluded from the procurement process.
- 6.Request for the extension of the due date will not be considered.
7. SCL reserves the right to accept or reject any / or all the tenders in part or full without assigning any reasons thereof. The bidder is at liberty to seek information related to bidding conditions, bidding process and/or rejection of its bid.
8. Bids submitted other than the EGPS mode shall not be considered.
9. SCL reserves the right to verify all claims made by the bidder.
- 10.SCL reserves the right to change any milestone date of the tendering activity / tender schedule.
- 11.Tender which is not submitted in terms of instructions mentioned herein is liable to be rejected.
- 12.If tender opening date happens to be a public holiday, tender will be opened on the next working day and interested bidders may depute their representatives to attend the tender opening, with proper authorization.
- 13.The purchaser shall be under no obligation to accept the lowest or any tender and reserves the right of acceptance of the whole or any part of the tender or portions of the quantity offered and the tenderer shall supply the same at the rates quoted.
14. It is expressly agreed that the acceptance of the Stores Contracted for is subject to final approval in writing by the Purchaser.
- 15.It is to be noted that the drawings, specifications, end -use etc. given by the purchaser, are confidential and shall not be disclosed to any third party.
16. Prices are required to be quoted according to the units indicated in the tender. Where quotations are given in terms of units other than those specified in the tender form, relationship between the two sets of units must be furnished.
17. The quote should indicate quantity wise unit rate separately which have to be filled online. The Prices are to be mentioned both in figures as well as in words. The taxes, duties etc. are to be calculated and indicated in the column provided in online forms explicitly.
18. Bidders are expected to comply with commercial and other terms and conditions given in Vendor Specified Terms of this tender. In case of any deviation, the reasons thereof should be clearly specified in the vendor specified terms column.
19. All available technical literature, catalogues and other data in support of the specifications and details of the items should be furnished along with the offer.

20. Specifications: Stores offered should strictly conform to our specifications. Deviations, if any, should be clearly indicated by the tenderer in their bid. The tenderer should also indicate the Make/Type number of the stores offered and provide catalogues, technical literature and samples wherever necessary along with the quotations. Test certificates wherever necessary should be forwarded along with supplies. Whenever options are called for in our specifications, the tenderer should address all such options. Wherever specifically mentioned by us, the tenderer could suggest changes to specifications with appropriate response for the same.

21. The approximate net and gross weight and dimensions of the items offered shall be indicated in your offer. If dimensional details are available, the same should also be indicated in your offer. 22. The Tenderer would provide, the name of his banker as well as latest income tax clearance certificate duly counter signed by the income tax officer of the circle concerned under the seal of his office, if required by the purchaser duly evaluation of the tender.

23. Subletting and Assignment: The contractor/supplier cannot sublet, transfer or assign the order/Contract or any part thereof or interests therein or benefit or advantage thereof in any manner whatsoever, to any other party save with the previous written consent of the purchaser. Such consent by the purchaser, however, shall not relieve or discharge the contractor/supplier from any obligation, duty or responsibility under the Purchase Order/Contract.

24. The contractor/supplier shall indemnify the purchaser against Workmen Compensation Act.

25. The bids shall be opened on 1st day of opening schedule as indicated in the Tender in the presence of the bidders/their authorized representatives who may like to attend the tender opening against presentation of Authorization letter.

Due to any breakdown in Server/Link bid opening will be continued on the following dates. The schedule of opening of Price bids shall be intimated separately to the technically qualified bidders only.

#### 26. PROCEDURE FOR EVALUATION OF TENDERS:

Technical Evaluation Criteria :

Vendor meeting the eligibility criteria and basic technical specifications mentioned in SCL Tender shall be considered to be technically qualified.

Evaluation of Price Bids:

The following elements shall be considered for evaluation of Priced Commercial offer: a. Price quoted by the bidder in the price bid template for meeting the functionalities given in the Tender and Technical Specifications sheet.

b. Bid shall be evaluated on overall cost basis.

c. AMC charges, recommended spares and consumable charges, if sought in this tender shall not be taken into account for evaluation of price bid.

d. Compliance with the Payment Terms prescribed in this tender document. In the event, the bidder offers Payment Terms stringent than SCL prescribed Payment Terms, the bid of the bidder shall be loaded suitably.

e. In the event of the bidder seeking a confirmed Letter of Credit, the bidder's bid shall be loaded at the rate of 0.5 percent of the LC value towards confirmation charges.

f. In the event of the bidder requiring SCL to bear bank charges outside India (foreign bank charges), the bidder's bid shall be loaded at the rate 0.5 percent of the quoted value towards bank charges outside India.

27. The bid should contain the following information:

28.a. Agency Commission:

Bidders are required to provide the following information in respect of their authorised Indian Agent, if any, along with bid as the same is mandatory as is required for consideration of the bid. Name, Address, Telephone no., fax no., email of the Indian Agent including the contact person. A letter from the Manufacturer/supplier in the current date certifying that the said Indian Agent is their authorised Indian Agent and also indicating the responsibilities/role of the Indian Agent under the proposed purchase. Renumeration/service charges payable to the Indian Agent under the proposed purchase. The amount of agency commission included in the price and payable to Indian Agent of the contractor shall be paid directly to the Indian Agents by the Purchasers in equivalent in Indian rupees on the basis of an invoice from him applying TT buying rate of exchange ruling on the date of placement of the Purchase Order and which shall not be subject to any further exchange variations. The payment will be released to the Indian Agents within 30 days from the date of acceptance of the goods.

b. Details of any technical service, if required for installation and demonstration.

29. Part shipment is not allowed unless specifically agreed to by us.

30. All documents/correspondence should be in English Language only.

## **Standard Terms and Conditions**

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1. DEFINITIONS:

a) The term Purchaser shall mean the President of India or his successors or assignees.

b)The term Contractor shall mean, the person, firm or company with whom or with which the order for the supply of stores is placed and shall be deemed to include the Contractors Successors, representatives, heirs, executors and administrators unless excluded by the Contract.

c)The term Purchase Order shall mean the communication signed on behalf of the Purchaser by an officer duly authorised intimating the acceptance on behalf of the Purchaser on the terms and conditions mentioned or referred to in the said communication accepting the Tender or offer of the Contractor for supply of stores of plant, machinery or equipment of part thereof.

d)The term Stores shall mean what the Contractor agrees to supply under the Contract as specified in the Purchase Order.

## 2.PRICES:

Tenders offering firm prices will be preferred. Where a price variation clause is insisted upon by a tenderer, quotations with a reasonable ceiling should be submitted. Such offers should invariably be supported by the base price taken into account at the time of tendering and also the formula for any such variations.

## 3. DEMURRAGE:

Supplier shall bear demurrage charges, if any, incurred by the purchaser due to delayed presentation of shipping documents as prescribed in para 3.2 to the bankers within a reasonable time (say within 10-12 days) from the date of bill of lading for sea consignments and within 3-4 days from the date of Air Way Bill for air consignments.

## 4.GUARANTEED TIME DELIVERY:

The time for and the date of delivery stipulated in the Purchase Order shall be deemed to be the essence of the Contract. Delivery must be completed within the date specified therein.

## 5.INSPECTION AND ACCEPTANCE TEST:

5.1. The Purchasers representatives shall also be entitled at all reasonable times during manufacture to inspect, examine and test on the Contractors premises the material and workmanship of all stores to be supplied under this Contract and if part of the said stores is being manufactured on other premises, the Contractor shall obtain for the purchasers representative permission to inspect, examine and test as if the equipment were being manufactured on the Contractors premises. Such inspection, examination and testing shall not release the Contractor from the obligations under this Contract.

5.2.For tests on the premises of the Contractor or of any of his sub-Contractors, the Contractor shall provide free of cost assistance, labour, material, electricity, fuel and instruments as may be required or as may be reasonably needed by the purchasers representative to carry out the tests efficiently.

5.3.When the stores have passed the specified test, the purchasers representative shall furnish a certificate to the effect in writing to the Contractor. The Contractor shall provide copies of the test/s certificates to the purchaser as may be required.

6.PORT OF ENTRY:

New Delhi (for air shipment) / Mumbai (for sea shipment)

7.CONSIGNEE:Purchase and Stores Officer, Stores,

8.SHIPPING MARKS:

The mark on the shipping documents such as invoice, bill of lading and on the packages should be as follow:

PURCHASE ORDER NO.

DATED

GOVERNMENT OF INDIA

DEPARTMENT OF SPACE

Semi-Conductor Laboratory

Sector 72, SAS Nagar ( Mohali), Punjab-160071 (Near Chandigarh)

Destination:

9.Port of Entry:

10.CONTRACTORS DEFAULT LIABILITY:

The purchaser may upon written notice of default to the Contractor terminate the Contract in whole or in part in circumstances detailed hereunder:

a)If in the judgement of the Purchaser the Contractor fails to make delivery of Stores within the time specified in the Contract/agreement or within the period for which extension has been granted by the Purchaser to the Contractor.

b)If in the judgment of the Purchaser the Contractor fails to comply with any of the other provisions of this Contract.

11.In the event the Purchaser terminates the Contract in whole or in part as provided in Contractor Default Liability, the Purchaser reserves the right to Purchase , upon such terms and in such a manner as he may deem appropriate, stores similar to that terminated and the Contractor shall be liable to the Purchaser for any additional costs for such similar stores and/or for liquidated damages for delay as defined in LD Clause until such reasonable time as may be required for the final supply of stores.

11.1. If this Contract is terminated as provided in Clause Contractor Default Liability, the Purchaser in addition to any other rights provided in this Article, may require the Contractor to transfer title and

deliver to the Purchaser under any of the following clauses in the manner and as directed by the Purchaser:

a. Any completed stores.

b. Such partially completed stores, drawing, information and Contract rights (hereinafter called manufacturing material) as the Contractor has specifically produced or acquired for the performance of the Contract as terminated. The Purchaser shall pay to the Contractor the Contract price for completed stores delivered to and accepted, by the purchaser and for manufacturing material delivered and accepted.

11.2. In the event the Purchaser does not terminate the Contract as provided in Contractor Default Liability, the Contractor shall continue the performance of the Contract in which case he shall be liable to the purchaser for liquidated damages for delay as set out in LD Clause until the stores are accepted.

#### 12. REJECTION :

In the event that any of the stores supplied by the Contractor is found defective in material or workmanship or otherwise not in conformity with the requirements of the Contract specifications, the purchaser shall either reject the stores or request the Contractor, in writing, to rectify the same. The Contractor, on receipt of such notification, shall either rectify or replace the defective stores free of cost to the purchaser. If the Contractor fails to do so, the purchaser may at his option either

a. replace or rectify such defective stores and recover the extra cost so involved from the Contractor, or

b. terminate the Contract for default as provided under Contractor Default Liability, above, or

c. acquire the defective stores at a reduced price considered equitable under the circumstances. The provision of this article shall not prejudice the Purchaser's rights under LD Clause

#### 13. EXTENSION OF TIME:

If the completion of supply of stores is delayed due to reason of force majeure such as acts of god, acts of public enemy, acts of Government, fires, floods, epidemics, quarantine restriction, strikes, freight embargoes, etc., the Contractor shall give notice within 15 days to the purchaser in writing of his claim for an extension of time. The purchaser on receipt of such notice after verification, if necessary, may agree to extend the Contract delivery date as may be reasonable but without prejudice to other terms and conditions of the Contract.

#### 14. GUARANTEE AND REPLACEMENT:

a. The Contractor shall guarantee that the stores supplied shall comply fully with the specifications laid down for material, workmanship and performance.

b. For a period of twenty months after the acceptance of the stores, if any defects are discovered therein or any defects therein are found to have developed under proper use arising from faulty materials,



design or workmanship, the Contractor shall remedy such defects at his own cost provided he is called upon to do so within a period of 26 months from the date of acceptance thereof by the Purchaser who shall state in writing in what respect the stores or any parts thereof are faulty.

c.If in the opinion of the purchaser it becomes necessary to replace or renew any defective stores, such replacements or renewals shall be made by the Contractor free of all costs to the purchaser provided the notice informing the Contractor of the defect is given by the purchaser in this regard within the said period of 26 months from the date of acceptance thereof.

d.Should the Contractor fail to rectify the defects, the purchaser shall have the right to reject or repair or replace at the cost of the Contractor the whole or any portion of the defective stores.

e.The decision of the Purchaser, notwithstanding any prior approval or acceptance or inspection thereof on behalf of the purchaser, as to whether or not the stores supplied by the Contractor are defective or any defects has developed within the said period of 24 months or as to whether the nature of the defects requires renewal or replacement shall be final, conclusive and binding on the Contractor.

f.To fulfill guarantee conditions outlined in Guarantee and Replacement above, the Contractor shall, at the option of the purchaser, furnish a Bank Guarantee (as prescribed by the purchaser - Bank Guarantee format enclosed) from a Bank approved by the purchaser for an amount equivalent to 10% of the value of the Contract along with first shipment documents. On the performance and completion of the Contract in all respects, the Bank Guarantee will be returned to the Contractor without any interest.

g.All the replacement stores shall also be guaranteed for a period of 24 months from the date of arrival of stores at purchasers site.

h.Even while the 24 months guarantee applies to all stores, in case where a greater period is called for by our specifications, then such a specification shall apply, and in such cases, the period of 14 months referred to in Guarantee and Replacement shall be asked for guarantee period plus two months.

#### 15.REQUIREMENT OF ADDITIONAL NUMBERS OF THE STORES/SPARE PARTS ORDERED:

The Contractor shall also undertake the supply of additional number of items covered by the order as considered necessary by the purchaser at a later date, the actual price to be paid shall be mutually agreed to after negotiations.

#### 16.PACKING:

a.The Contractor wherever applicable shall pack and crate all stores for sea /air shipment as applicable in a manner suitable for export to a tropical humid climate, in accordance with internationally accepted export practices and in such a manner so as to protect it from damage and deterioration in transit by road, rail or sea for space qualified stores. The Contractors shall be held responsible for all damages due to improper packing.

b. The Contractor shall ensure that each box / unit of shipment is legible and properly marked for correct identification. The failure to comply with this requirement shall make the Contractor liable for additional expenses involved.

c. The Contractor shall notify the purchaser of the date of shipment from the port of embarkation as well as the expected date of arrival of such shipment at the designated port of arrival.

d. The Contractor shall give complete shipment information concerning the weight, size, content of each packages, etc.

e. Transshipment of equipment shall not be permitted except with the written permission of the purchaser.

f. Apart from the despatch documents negotiated through Bank, the following documents shall also be airmailed to the purchaser within 7 days from the date of shipment by sea and within 3 days in case of air-consignments:

a. Commercial Bill of Lading / Air Way Bill / Post parcel Receipt (Two non -negotiable copies) b. Invoice (3 copies)

c. Packing List (3 copies)

d. Test Certificate (3 copies)

e. Certificate of Origin.

The Contractor shall also ensure that one copy of the packing list is enclosed in each case.

#### 17. LANGUAGE AND MEASURES:

All documents pertaining to the Contract including specification, schedule, notice, correspondence, operating and maintenance instructions, drawings or any other writings shall be written in English language. The metric system of measurement shall be used exclusively in the Contract.

#### 18. INDEMNITY:

The Contractor shall warrant and be deemed to have warranted that all Stores supplied against this Contract are free and clean of infringement of any patent, copyright or trade mark and shall at all times indemnify the purchaser against all claims which may be made in respect of stores for infringement of any right protected by Patent, Registration of design or Trade Mark, and shall take all risk of accident or damage which may cause a failure of the supply from whatever cause arising and the entire responsibility for the sufficiency of all the means used by him for the fulfillment of the Contract.

#### 19. COUNTER TERMS AND CONDITIONS OF SUPPLIERS:

Where counter terms and conditions/printed or cyclostyled conditions have been offered by the supplier, the same shall not be deemed to have been accepted by the purchaser unless specific written acceptance thereof is obtained.

#### 20.SECURITY INTEREST:

On each item to be delivered under this Contract, including an item of work in progress in respect of which payments have been made in accordance with the terms of the Contract, purchaser shall have a security interest in such items which shall be deemed to be released only at the time when the applicable deliverable item is finally accepted and delivered to the purchaser in accordance with the terms of the Contract. Such security interest of the purchaser shall constitute a prior charge as against any other charge or interest created in respect of such items by any entity.

#### 21.TRAINING:

The Contractor shall, if required by the purchaser, provide facilities for the practical training of Purchasers engineering / technical personnel from India and for their active association on the manufacturing processes throughout the manufacturing period of the Contract / stores, number of such personnel to be mutually agreed upon.

#### 22.RECOVERY OF SUM DUE:

Whenever any claim for the payment of, whether liquidated or not, money arising out of or under this Contract against the Contractor, the purchaser shall be entitled to recover such sum by appropriating in part or whole, the security deposited by the Contractor, if a security is taken against the Contract. In the event of the security being insufficient or if no security has been taken from the Contractor, then the balance or the total sum recoverable as the case may be shall be deducted from any sum then due or which at any time thereafter may become due to the Contractor under this or any other Contract with the purchaser. Should this sum be not sufficient to cover the full amount recoverable, the Contractor shall pay to the purchaser on demand the remaining balance due. Similarly, if the purchaser has or makes any claim, whether liquidated or not, against the Contractor under any other Contract with the purchaser, the payment of all moneys payable under the Contract to the Contractor including the security deposit shall be withheld till such claims of the purchaser are finally adjudicated upon and paid by the Contractor.

#### 23.SECURITY FOR PURCHASE OF MATERIALS:

Successful tenderer will have to furnish in the form of a bank guarantee or any other form as called for by the purchaser towards adequate security for the materials and properties provided by the Purchaser for the due execution of the Contract.

## Bid Templates

### Tech Specifications of Cold Convertor & allied Piping

#### Item Specifications -I

Sl. No	Specifications	Compliance (Yes /No)	Offered Specifications	Remarks
1	Eligibility Criteria:-Only those vendors are eligible to participate in the tender who have experience in the manufacture, supply, installation, commissioning and maintenance support of the Cryo-vessels for storage of liquefied gases like Liquefied Nitrogen, Oxygen, Argon etc. The vendor should have executed at least three similar jobs involving supply, installation, testing and commissioning of Cryo-vessels of capacity at			

	<p>least 30 kL, during the last 7 years. Vendor shall provide list of similar installations, along with the supporting documents, carried out by them during the last 7 years.</p>			
2	<p>1.00.00SCOPE OF WORK:Vendor's scope of work shall cover supply, installation, testing &amp; commissioning of vacuum-insulated Cold Converter (cryogenic vessel) for storage of Liquid Nitrogen. The scope of work shall include the following:=&gt;Supply of material as per the required specifications.=&gt;Installation of Cryogenic vessel (Cold Converter) and allied piping as per the layout drawing (Annexure-I.D).=&gt;Commissioning of the system.=&gt;Onsite training regarding</p>			

	<p>operations of the vessel.=&gt;It is not the intent of this document to completely specify all details of design and construction.</p> <p>Nevertheless the system shall conform in all respects to high standards of engineering, design and workmanship and shall be capable of performing the operations in a safe and efficient manner as per the industry standards.</p>			
3	<p>1.01.00SCOPE OF SUPPLY:&lt;1.01.01&gt;Vendor shall supply Cold Converter (Cryogenic vessel) for Liquid Nitrogen Capacity 50000 Liters and interconnecting piping as per the specified Technical Specifications (refer clause 2.00.00).&lt;1.01.02&gt;Vendor shall also supply all the auxiliary items like Foundation bolts, Grouting material, Supports,</p>			

	<p>Clamps, Safety valves, etc. as may be required to complete the installation and commissioning of the said Cryogenic vessel and interconnecting super-insulated piping etc.&lt;1.01.03&gt;It shall be the responsibility of the vendor to pack and ship the material to SCL. Unloading of supplied material at SCL shall be in the scope of vendor.&lt;1.01.04&gt;All equipments shall be suitably protected, coated, capped, covered or boxed and crated to prevent damage during transportation, handling or storage at site till the time of erection. Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing etc. &lt;1.01.05&gt;Any material not</p>			
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	<p>specifically mentioned in the specifications but required for safe and efficient operations of the system/vessels shall deemed to be included in the scope of supply of the vendor unless explicitly indicated in the bid by the vendor.</p>			
4	<p>1.02.00SCOPE OF INSTALLATION:&lt;1.02.01&gt;In stallation of the supplied Cryogenic vessel (cold converter) and interconnecting pipe shall include the following:(i).Installation of Cryogenic Vessel on the foundation. Grouting of the vessel legs on the foundation and filling of grout material shall be in scope of vender. (ii)Installation of SS piping for interconnection of supply line of Cryogenic tank with the existing line. (iii)Installation of Super</p>			



	<p>Insulated pipe spools (2 Nos.) as per schematics.(iv)Vendor shall bring all the tools and tackles including consumable electrodes, Argon gas for Tig welding etc. required to complete installation and commissioning of the system as site.</p>			
5.	<p>1.03.00SCOPE OF COMMISSIONING:&lt;1.03.01&gt;Vendor shall Commission the systems with liquefied Nitrogen gas.&lt;1.03.02&gt;The ‘first fill’ of liquefied gas in the cryo tank shall be observed for detecting leakages, if any and abnormal rise of vessel (inside) pressure for 48 hrs. Any abnormality, if observed shall be rectified by the vendor at no extra cost to SCL.&lt;1.03.03&gt;Interconnecting SS316L piping, upon installation, shall be tested</p>			

	<p>at site at 15 kg/cm<sup>2</sup> (225 psi) pressure. Super insulated piping, upon installation, shall be tested at 250 psi pressure for 24 hours. There shall be no drop in pressure. Note: =&gt; Structural design and civil construction drawing(s) for construction of the foundation of the new Cryo-vessel in existing Gas-yard ( refer Annexure I.D) shall be provided by the vendor. =&gt; Vendor shall also submit the layout drawing for installation of new vessel in the existing Gas –yard with the CCOE and obtain approval of the same from CCOE, based on which the construction of the foundation will be executed by SCL.</p>			
6	<p>1.04.00 TRAINING: &lt;1.04.01 &gt; Vendor to provide on-site training to the SCL personnel (at least 4 nos.)</p>			

	regarding operations and safety features of the cryogenic vessel.			
7	2.00.00TECHNICAL SPECIFICATIONS<2.01.00> Vacuum insulated cold converter (cryogenic vessel) for liquid Nitrogen.APPLICATION: Storage of Liquid Nitrogen and Supply of High purity Nitrogen gas (99.999 %) - after conversion of liquid to gas through existing ambient atmospheric vaporizer.			
8	SYSTEM DETAILS:(A)CRYOGENIC VESSEL(I)SPECIFICATIONS: Tank Inner ShellStainless Steel (SS 304);Tank Outer ShellCarbon Steel;Interconnecting pipingStainless Steel (SS 316L);Working Pressure 12 kg/ cm2;Design Pressure 18.5 Kg/cm2 (corrected to vacuum);Working			

	<p>Temperature- 196 °C;Configuration Vertical;Fluid to be StoredLiquid Nitrogen;Capacity50,000 Liter;Height 12 Meters (max);Type of InsulationHigh Vacuum with Perlite powder filled in annular space;Design Code:-ASME Boilers &amp; Pr. Vessels, Sec. VIII, Div.-I&lt; OR &gt; ASME Section – VIII Div. 1, Code Case – 2596-1/EN-13458-2002 Annexure-C; Static Evaporation Rate&lt;0.6 % per day;External SurfacePolyurethane paint ( 2 coats) White</p>			
9	<p>II.ACCESSORIES: The vessel shall include but not limited to the following:- Top Fill Valve;-Bottom Fill Valve; -Liquid charging line blow valve;-Liquid Delivery Valve;-Overflow Valve;- Gas blow valve;-Filling Coupling;-Vaporizer</p>			

	<p>Coupling;-Liquid Level Gauge ( Dial 100 mm);- High Level Valve;- Equalizing Valve;-Low level Valve;-Pressure Gauge (100mm dial, Range 0-25 kg/cm2);-Pressure Gauge Isolation Valve;- Pressurizing Valve;- Pressurizing Coil (Aluminum Fin tube) ;- Filter;-Pressure Regulator;- Economizer;- Check Valve;- Evacuation Port ;-Vacuum Gauge Connection Port/vacuum probe valve;- Auxiliary Liquid withdrawal option NOTE =&gt;(1).All valve shall be long stem valves with SS body.(2).Vendor to provide technical specifications for all the accessories in their offer.</p>			
10	<p>III.SAFETY FITTINGS=&gt;-Two safety valves (Set Pressure 15 Kg/cm2) for inner vessel fitted on pipe line with flow divert valve. -</p>			

	Rupture disc for inner vessel (Set Pressure 22 Kg/cm <sup>2</sup> ).-Safety valve (Set Pressure 15 Kg/cm <sup>2</sup> ) for inlet pipeline-Safety valve (Set Pressure 15 Kg/cm <sup>2</sup> ) for pipeline of pressurizing evaporator.-One rupture disc/safety device on outer vessel.			
11	2.02.00ALLIED INTERCONNECTING SS PIPING:(i)SS304 piping, fittings and valves for interconnection of outlet port of Cold Convertor with the existing Liquid Nitrogen supply line. SS pipes, fittings and valves are specified as under:- SS316L Seamless Pipe, Dia 1", Sch.80 (25Mtr.) ;SS316L Seamless Elbow, Dia 1", Sch.80(10Nos.) ; SS316L Seamless Tee, Dia 1", Sch.80(5 Nos.) ;SS316L Flange, Dia 1", Sch.80(5 Nos.) ;SS Valve, Dia 1", for cryogenic application. (3			

	<p>Nos.) ;Safety Valve , Dia 1” , (16 kg/cm2)(4Nos.);•Interconnecting piping shall comprise of SS316L Sch.80 pre-cleaned seamless pipes and compatible valves, fittings etc. •All Valves, flanges, gaskets etc. shall be suitable for the cryogenic service. Recommended makes are L &amp; T / KYOEI or equivalent/better•The pipes and fittings shall be TIG welded at site. •The valves shall have Cryogenic extended stem length and opening indicator. The valves shall be pre-cleaned and degreased for high purity applications. •Piping shall be tested for a static pressure retention test at 220 psi (15 kg/cm2) through a pressure Lock-Test. There shall be no drop in pressure in 24 hrs in the piping for certifying the system/installation.</p>			
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	<p>Also the line strength shall be tested at a pressure of 20 kg/cm<sup>2</sup> for at least 10 minutes. (ii)Super Insulated SS pipe spool-1 as per Annex-I-B, for extension of LN<sub>2</sub> filling port of existing cryo tank.(iii)Super insulated SS pipe spool-2 as per Annex-I-C, for connecting liquid N<sub>2</sub> line of existing cryo tank with Cold Box.Vacuum Super-insulated inner pipe shall be Seamless SS of Size 25NB Sch.40 and outer Pipe 80NB Sch.-10 with Multilayer Super Insulation and high Vacuum with adequate absorbent and getters provided for vacuum maintenance. Operating Pressure : 1-10 Kg/cm<sup>2</sup>gDesign Pressure : 18.5 Kg/Cm<sup>2</sup>g max.Heat Leak Rate : 0.5 Watt/Mtr.SI piping, upon installation at site, shall be</p>			
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	<p>tested for a pressure lock test at 250 psi for 24 hours. There shall be no drop in pressure for certifying the system/installation. Note=&gt; Payment for installation of SS pipes, fittings, valves and super insulated pipes will be made, based on actual work executed.</p>			
12	<p>3.00.00 MATERIAL INSPECTION AND TESTING:&lt;3.01.00&gt;All materials shall be of tested quality and the contractor shall submit the relevant test certificates for the approval of the Purchaser/SCL prior to shipment of the material.&lt;3.02.00&gt;Inspection and tests shall be carried out during fabrication &amp; installation and these shall be allowed to be witnessed by the Purchaser/ SCL.&lt;3.03.00&gt;Purchaser's</p>			

	<p>inspection etc. shall not relieve the Contractor from his overall responsibility to satisfy all design requirements and performance as specified and to corroborate the performances through all necessary inspection and tests as specified. The approval of Purchaser or passing of any inspection or test shall not prejudice the right of the Purchaser to reject the equipment if it does not comply with the specifications when installed or give complete satisfaction in service.&lt;3.04.00&gt;As the system is to be used for applications requiring High Purity, vendor shall ensure that all the wetted parts of the system comprising of Cryogenic vessel and interconnecting pipes, valves, fittings etc are thoroughly cleaned (following Oxygen cleaning</p>			
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	procedure) and free of any trace of dirt, oils, organic matter etc.			
13	4.00.00ACCEPTANCE: Upon commissioning of the cryo vessel, vendor shall demonstrate at site, performance of the vessel, per the specifications, for at least 15 days, based on which the final acceptance of the cryo vessel will be given.			
14	1.00.00FACILITIES TO BE PROVIDED BY PURCHASER / SCL.(a)Temporary connection for free electric Power - 240V, 1 Phase or 440V, 3 Phase, four wire at 50 Hz will be provided for welding and other purposes from nearby source. Contractor will arrange and lay the suitable rating of cable from Electrical Panel to his workplace and shall arrange the MCB/MCCB,			

	<p>enclosure etc. for the local protection.(b)Foundation for the Cryogenic Vessel (Cold Converter) will be constructed based on the foundation drawings to be provided by the vendor.(c)Liquid Nitrogen required for commissioning of the cold converter shall be provided free of cost.</p>			
15	<p>6.00.00SUBMITTALS BY THE VENDOR:&lt;6.01.00&gt;Vendor shall provide 'Three copies' of the following documents:(1)'As-built' drawing(s) of the system and components with complete dimension details.(2)Details of welding of joints and quality assurance procedures to be adopted during fabrication.(3)Installation drawing for the work to be carried out at site.</p>			

	<p>Detailed design, civil construction drawings etc. required for the construction of foundations for the Cryogenic Vessels (Cold Converters) and Vaporizers shall be provided by the Vendor.(4)Schedule of instrument and specialties including complete details like manuals, drawings etc.(5)Instruction Manual/Operation Manual and Maintenance manual for the system &amp; instructions for trouble shooting, safety procedures etc.(6)Technical write up to illustrate the Installation, commissioning and quality assurance procedures.(7)Original Quality Test Certificate for cold converter covering following documents:•Approval</p>			
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	<p>letter from CCOE along with approved drawing from CCOE;•License from CCOE;•Approval letter from CCOE for use of cryogenic vessel(s) at site;•Certificate from the authorized inspection agency;•Heat chart for pressure parts;•Dimension check report;•Dished End reports;•Mechanical properties test report for production test coupon;•Visual inspection report;•Radiography examination report;•Liquid penetrant examination;•Cleaning inspection report;•Hydro-pressure test report;•Pneumatic pressure test report;•Inner Vessel rub-off sheet;•Material test reports for pressure parts;•Certificate of Safety valves, Pressure gauges, level gauge etc.</p>			
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16	<p>7.00.00DELIVERY &amp; ERECTION</p> <p>SCHEDULE:&lt;7.01.00&gt;Time of completion shall be regarded as per the essence of the contract. The supply, installation and commissioning shall be completed within a period of 24 weeks from the date of Award of work. All the material shall be supplied within 20weeks from the date of award of work. Installation and commissioning to be completed within 4 weeks upon receipt of material at site.</p>			
17	<p>8.00.00WARRANTY: 2 Years after successful commissioning and acceptance of the system.</p>			

**Vendor Specified Terms**

Description	Vendor Terms
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<p>1. Delivery Terms: For imported stores, prices shall be quoted on FOB/FCA nearest International/Gateway airport basis inclusive of all taxes, levies, duties arising in the tenderer country.</p> <p>For Indigenous stores, prices shall be quoted on F.O.R. destination basis i.e. SCL, S.A.S. Nagar, Mohali, Punjab exclusive of GST as may be applicable.</p>	
<p>2. Goods and Service Tax (GST) : Purchaser is entitled to concessional CGST of 2.5 % and IGST of 5 % as per Ministry of Finance, Department of Revenue, Notification Nos. 45/2017 Central Tax (Rate) and 47/2017 Integrated Tax (Rate) both dated 14th November, 2017 respectively and would accordingly issue Exemption Certificate in favour of the contractor quoting in Indian Rupees. The bidder should take note of the same while quoting the prices in Indian Rupees.</p>	
<p>3. For imported materials :</p> <p>Purchaser is entitled to issue Customs duty exemption certificate (CDEC) to the contractor under customs notification no. 51/96 dated 23.07.1996 and subsequent amendments to enable the contractor to avail off the benefit of concessional rate of customs duty under this notification. CVD under this notification is nil. In addition to the above CDEC, any documentary support requested by the contractor from the purchaser for customs clearance of goods against the above CDEC shall be provided by the purchaser. ( Purchaser will provide Customs Duty Exemption Certificate in case of Import Orders/ imported supplies/ High Sea Sales).</p>	



<p>4.DELIVERY &amp; ERECTION SCHEDULE :</p> <p>Time of completion shall be regarded as per the essence of the contract. The supply, installation and commissioning shall be completed within a period of 24 ( twenty four) weeks from the date of issue of Purchase Order.</p> <p>All the material shall be supplied within 20( twenty )weeks from the date of P.O. Installation and commissioning to be completed within 04 ( four weeks upon receipt of material at site</p>	
<p>5.Security Deposit (SD):</p> <p>On acceptance of the tender, the Contractor shall submit security deposit for ten percent (10 percent) value of the Purchase Order (PO) within 15 days from the date of PO towards successful execution of the PO. Security Deposit shall be submitted through Demand Draft / Bankers Cheque/ fixed deposit receipt or Bank Guarantee from any of the Scheduled Banks executed on non-judicial stamp paper of appropriate value, and shall be valid for a period of sixty (60) days beyond the date for completion of the Purchase Order.</p> <p>(This will be returned by SCL immediately on execution of the PO satisfactorily as per order terms. If not, the amount will be forfeited)</p> <p>Central PSUs/PSEs/PSEs/Autonomous Bodies/MSEs shall be exempted from the payment of Security Deposit, and instead, an Indemnity Bond shall be secured from them in lieu of the Security Deposit.</p>	

<p>6. Terms of Payment in case of overseas supplier(s):</p> <p>Being a Department of the Government of India, the normal terms of payment are by Sight Draft. The payment shall be remitted as Under: 90% of the PO value shall be paid within 30 days of receipt of material at Purchaser site against presentation of shipping documents to SCL banker routed through contractor bank and the balance 10% amount shall be payable on successful installation, commissioning and acceptance of the entire project at Purchaser's site against a Performance Bank Guarantee.</p> <p>In the event of the contractor not being able to provide the Performance Bank Guarantee the payment of balance 10% amount shall be made after the expiry of the warranty period.</p> <p>All bank charges outside India related to the payment shall be borne by the Contractor and all bank charges in India shall be borne by the purchaser.</p> <p>Indian agent remuneration/service charge shall be payable by the Purchaser directly to the Indian agent in Indian Rupees based on T.T buying rate of exchange prevailing on the date of placement of purchase order within 30 days of acceptance of material at purchaser site.</p>	
<p>7. Terms of payment in case of indigenous supplier(S):</p> <p>The payment shall be remitted as under:</p>	

<p>90% of the PO value shall be paid within 30 days of the receipt of the materials at purchaser site and the balance 10% amount shall be payable on successful installation, commissioning and acceptance of the entire project at Purchaser's site against a Performance Bank Guarantee.</p> <p>In the event of the contractor not being able to provide the Performance Bank Guarantee the payment of balance 10% amount shall be made after the expiry of the warranty period.</p>	
<p>8. Performance Bank Guarantee (PBG):</p> <p>The Contractor shall furnish a Bank Guarantee (as per format given by purchaser) from any nationalized/scheduled bank for an amount equivalent to 10% of the value of the Contract and shall be valid for a period of 60 days beyond the expiry date of warranty period. On the performance and completion of the Contract in all respects, the Bank Guarantee will be returned to the Contractor without any interest.</p>	
<p>9. Warranty:</p> <p>9.1. The Contractor shall provide for the tendered equipment comprehensive warranty for parts as well as labour for a period of 24 months from the date of successful commissioning and acceptance of the equipment at Purchaser site at no extra charges against any manufacturing defect/faulty workmanship. In case any defect/faulty workmanship arises during warranty period, the Contractor should</p>	

<p>replace/rectify the same at its own cost at site/works.</p> <p>9.2. All expenses on the visit(s) of the contractor engineer such as To and Fro travel costs, local transportation, boarding and lodging etc. during warranty shall be borne by the contractor.</p> <p>9.3. Vendor to submit a written guarantee from the manufacturer of the equipments for availability of spare parts for at least 15 years of operation after expiry of warrantee period.</p>	
<p>10.Warranty Replacements:</p> <p>If in the opinion of the purchaser it becomes necessary to replace or repair defective equipment during the warranty period, such replacement or repair shall be made by the Contractor free of all costs to the Purchaser provided the notice informing the Contractor of the defect is given by the Purchaser in this regard, within period of 26 months from the date of acceptance thereof.</p> <p>All replacement parts during the warranty period shall be supplied by the Contractor, free-of-cost on DDP (Delivery Duty Paid) basis with freight and insurance upto Purchaser site at S.A.S. Nagar, Punjab and customs duty applicable in India to the Contractor account including compliance with the customs procedure in India. The indigenous replacement parts, if any, shall be supplied by the Contractor free of cost on F.O.R. Purchaser site at SAS Nagar, Punjab basis.</p> <p>All defective parts including the imported parts shall be returned by Purchaser to the Contractor, if requested, on Freight to pay basis.</p>	

<p><b>11.Replacement:</b></p> <p>If the stores or any portion thereof is damaged or lost during transit, the Purchaser shall give notice to the Contractor setting forth particulars of such stores damaged or lost during transit. The replacement of such stores shall be effected by the contractor within a reasonable time to avoid unnecessary delay in the intended usage of the Stores. In case the purchaser agrees, the price towards replacement items shall be paid by the purchaser on the basis of original price quoted in the tender or as reasonably worked out from the tender.</p>	
<p><b>12.Validity:</b></p> <p>The offer should be valid for a minimum period of 120 from the date of opening of Tehno-Commercial bid and 90 days after opening of Price Bid.</p>	
<p><b>13.Installation and Commissioning:</b></p> <p>Installation, commissioning, and demonstration of performance of the tendered stores as per Purchaser tendered specifications shall be carried out by the Contractor at Purchaser's site at S.A.S. Nagar, Punjab, India.</p> <p>The contractor shall provide in advance guidelines for preparation of installation site and list of items to be supplied by Purchaser during</p>	

<p>installation.</p> <p>On receipt of intimation from the Purchaser, the Contractor shall depute its engineer to the Purchaser site within two weeks to carry out installation and commissioning and will demonstrate the functionality of the tendered equipment to Purchaser specifications as per mutually agreed acceptance procedure. The Contractor shall be responsible for any loss/damages sustained due to delay on the part of the Contractor to send its engineer for installation and commissioning.</p> <p>Failure to commission the tendered equipment successfully shall entitle Purchaser to full refund of the payment made and the interest thereon. Decision regarding successful installation and commissioning shall rest solely with the Purchaser.</p>	
<p>14.Liquidated Damages (LD):</p> <p>If the Contractor fails to deliver the stores within the time specified in the contract or any extension thereof, the purchaser shall recover from the Contractor as liquidated damages a sum of one -half of one percent (0.5 percent) of the Contract price of the undelivered stores for each calendar week of delay. The total liquidated damages shall not exceed ten percent (10percent) of the Contract price.</p>	
<p>15.Mode of Despatch:</p> <p>In case of foreign orders, stores should be despatched by Indian FlagVessels/Air India or through any Agency nominated by us whose</p>	

<p>contact details shall be indicated in the purchase order.</p>	
<p>16. Insurance of Stores:</p> <p>Insurance wherever necessary, will be arranged by the Purchaser. The necessity or otherwise of insurance will be as indicated in the Purchase Order/Contract.</p>	
<p>17. Packing &amp; Forwarding:</p> <p>The Contractor shall pack and crate all stores for air/sea/road shipment as applicable in a manner suitable for export to a tropical humid climate, in accordance with internationally accepted export practices and in such a manner so as to protect it from damage and deterioration in transit by road, rail, air or sea. The Contractors shall be responsible for all damages due to improper packing. Vendor shall also confirm the following:</p> <ol style="list-style-type: none"> <li>1. Equipment should be shipped in a wood crate with moisture absorbers.</li> <li>2. Cabinet should be covered with sealed double bagging.</li> <li>3. All Panels shall be pressurized with Ar /N2 grade 6 before shipment and pressure value shall be recorded and sent with the system. Do not use He for pressurizing or purging the system.</li> </ol>	

<p><b>18.Arbitration:</b></p> <p>If at any time any question, dispute or difference whatsoever shall arise between the purchaser and the Contractor upon or in connection with this Contract, either party may forthwith give to the other notice in writing of the existence of such question, dispute or difference and the same shall be referred to the adjudication of two arbitrators, one to be nominated by purchaser, other by a Contractor and in the event of any difference of opinion, the arbitrators will refer the matter to the umpire. The arbitration shall be conducted in accordance with the rules and procedure for arbitration of the International Chamber of Commerce at Paris. The expenses of the arbitrators and umpire shall be paid as may be determined by them. However, the venue of such arbitration should be in India. In case of dispute arises with domestic/Indian suppliers, the applicable Arbitration procedure shall be as per Indian Arbitration and Conciliation Act, 1996.</p>	
<p><b>19.Applicable Law:</b></p> <p>The Contract shall be interpreted, construed and governed by the laws of India.</p>	
<p><b>20.Address if Indian Agent, if any:</b></p>	
<p><b>21.Any other terms</b></p>	

**Supporting Documents from Vendor**



**Attachment - I:**

**Attachment - II:**

**Price Bid Form**

Item Description	Slab Range	Qty	UOM	Currency	Unit Price	Total Price
Supply of Cryogenic Vessel (Cold Convertor) for storage of Liquefied Nitrogen, Capacity 50 kL.as per technical specs at Annexure-I.(SCL Item Code 411417129)	-	1	No.	-	-	-
Supply of SS316L pipe (Seamless pipe), Dia 1", Sch80, as per technical specifications at	-	25	MTR	-	-	-

Annex-I (SCL Item Code 411417291)						
Supply of SS316L Elbow (Seamless Elbow), Dia 1", Sch 80, as per technical specifications at Annex-I (SCL Item code 411417292)	-	10	No.	-	-	-
Supply of SS316L Tee (Seamless Tee), Dia 1", Sch 80, as per technical specifications at Annex-I (SCL Item Code 411417293)	-	5	No.	-	-	-
Supply of SS316L Flange Dia 1", Sch 80, as per technical specifications at Annex-I (SCL Item Code 411417294)	-	5	No.	-	-	-
Supply of SS valve for Cryogenic	-	3	No.	-	-	-

application Dia 1", as per technical specifications at Annex-I (SCL Item Code 411417295)						
Supply of Safety Valve for Cryogenic application Dia 1", Set pressure 16 kg/cm2, as per technical specifications at Annex-I (SCL Item Code 411417296)	-	4	No.	-	-	-
Supply of Super insulated Pipe Spool (25 NB) for Liquid Nitrogen filling port of existing Cryotank as per technical specifications at Annex-I and Schematicat Annex-I.B (SCL Item Code	-	4.5	MTR	-	-	-

411411582)						
Supply of Super insulated Pipe Spool (25 NB) for connecting Liquid Nitrogen line of existing Cryo tank with Cold Box as per technical specifications at Annex-I and Schematic at Annex-I.C (SCL Item Code 411411582)	-	13	MTR	-	-	-
Installation, Testing and Commissioning of Cryogenic Vessel (Cold Converter) for storage of Liquefied Nitrogen, Capacity 50 kL as per technical specs at Annexure-I(SCL Item Code 411417129)	-	1	No.	-	-	-

Installation, Testing and Commissioning of SS valve for Cryogenic application Dia 1", as per technical specifications at Annex-I and Schematic at Annex-I.A (SCL Item Code 411417295)	-	3	No.	-	-	-
Installation, Testing and Commissioning of Safety Valve for Cryogenic application Dia 1", Set pressure 16 kg/cm2, as per technical specifications at Annex-I (SCL Item Code 411417296)	-	4	No.	-	-	-
Installation, Testing and	-	4.5	MTR	-	-	-

<p>Commissioning of Super insulated Pipe Spool (25 NB) for Liquid Nitrogen filling port of existing Cryotank as per technical specifications at Annex-I and Schematic at Annex-I.B (SCL Item Code 411411582)</p>						
<p>Installation, Testing and Commissioning of Super insulated Pipe Spool (25 NB) for connecting Liquid Nitrogen line of existing Cryo tank with Cold Box, as per technical specifications at Annex-I and Schematic at Annex-I.C (SCL</p>	-	13	MTR	-	-	-

Item Code 411411582)						
Installation, Testing and Commissioning of SS316L pipe (Seamless pipe), Dia 1", Sch80, as per technical specifications at Annex-I and Schematic at Annex-I.A (SCL Item Code 411417291)	-	25	MTR	-	-	-
Installation, Testing and Commissioning of SS316L Elbow (Seamless Elbow), Dia 1", Sch 80,as per technical specifications at Annex-I and Schematic at Annex-I.A (SCL Item code 411417292)	-	10	No.	-	-	-

Installation, Testing and Commissioning of SS316L Tee (Seamless Tee), Dia 1", Sch 80, as per technical specifications at Annex-I and Schematic at Annex-I.A (SCL Item Code 411417293)	-	5	No.	-	-	-
Installation, Testing and Commissioning of SS316L Flange Dia 1", Sch 80, as per technical specifications at Annex-I and Schematic at Annex-I.A (SCL Item Code 411417294)	-	5	No.	-	-	-

Break-up of other taxes and other costs should be specified in respective narration columns.



Sum of these Break-up values should be specified in respective value columns.